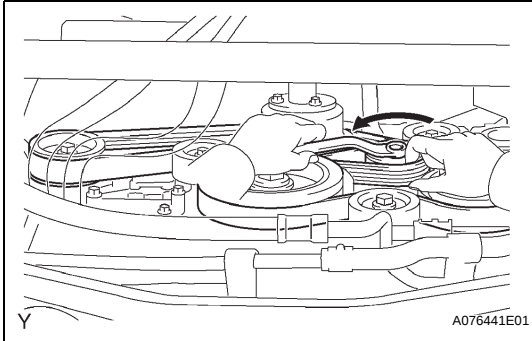


REMOVAL

1. REMOVE NO. 1 ENGINE UNDER COVER SUB-ASSEMBLY

- (a) Remove the 4 bolts, then remove the No. 1 engine under cover sub-assembly.



2. REMOVE FAN AND GENERATOR V BELT

- (a) While releasing the belt tension by turning the belt tensioner counterclockwise, remove the V-ribbed belt from the belt tensioner.

INSPECTION

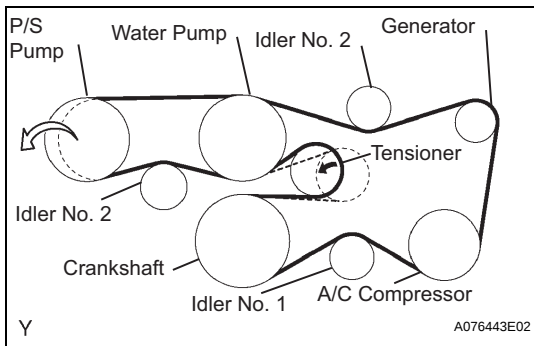
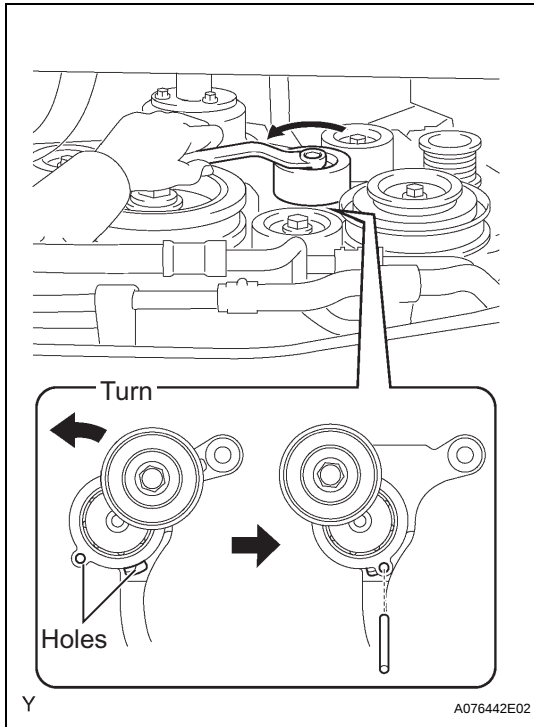
1. INSPECT V-RIBBED BELT TENSIONER ASSEMBLY

- Check that nothing gets caught in the tensioner by turning it clockwise and counterclockwise.
If a normal exists, replace the tensioner.

INSTALLATION

1. INSTALL FAN AND GENERATOR V BELT

- While turning the belt tensioner counterclockwise, align with its holes, and then insert a bar of 6 mm (0.24 in.) into the holes to fix the belt tensioner.
- Install the V-ribbed belt.
- While turning the belt tensioner counterclockwise, remove the bar.



- If it is hard to install the V-ribbed belt, perform the following procedure.
 - Put the V-ribbed belt on all parts except the P/S pump, as shown in the illustration.
 - While releasing the belt tension by turning the belt tensioner counterclockwise, put the V-ribbed belt on the P/S pump.

2. INSTALL NO. 1 ENGINE UNDER COVER SUB-ASSEMBLY

- Install the No. 1 engine under cover with the 4 bolts.
Torque: 29 N*m (296 kgf*cm, 21 ft.*lbf)