

REASSEMBLY

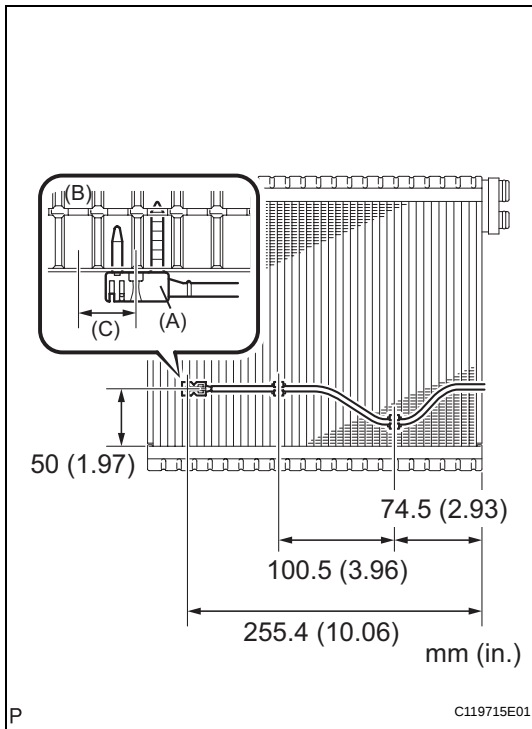
1. INSTALL COVER PLATE

2. INSTALL COOLER THERMISTOR NO. 1

- Install the cooler thermistor No. 1 to the evaporator as shown in the illustration.
- Check that the thermistor sticks to the evaporator surface as shown in the illustration (A: Thermistor, B: Evaporator).

NOTICE:

If reusing the evaporator, **DO NOT** insert the thermistor to the position that it had been inserted before. Insert it to between the position C shown in the illustration.



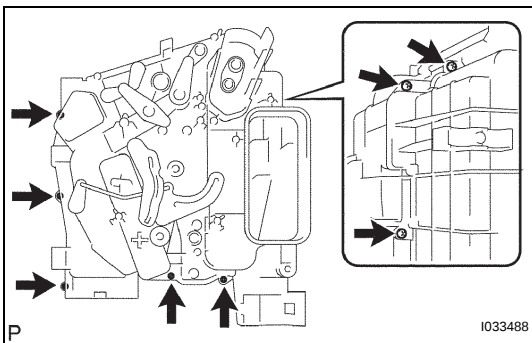
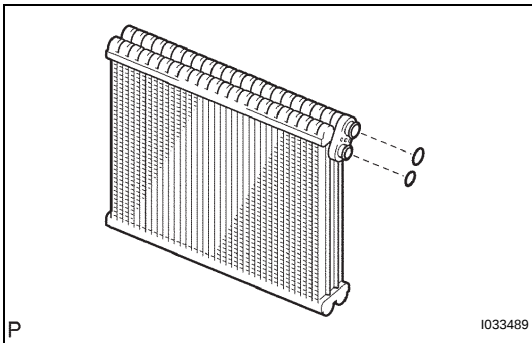
3. INSTALL COOLER EVAPORATOR SUB-ASSEMBLY NO. 1

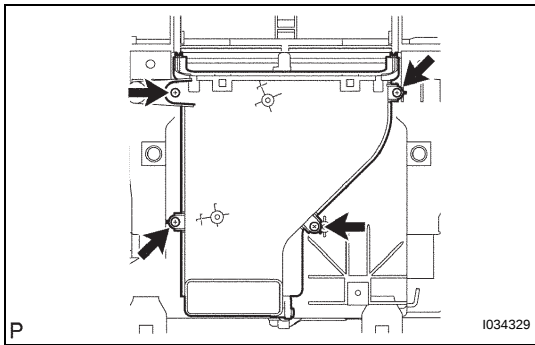
- Sufficiently apply compressor oil to the 2 new O-rings and fitting surface of the cooler expansion valve.

Compressor oil:

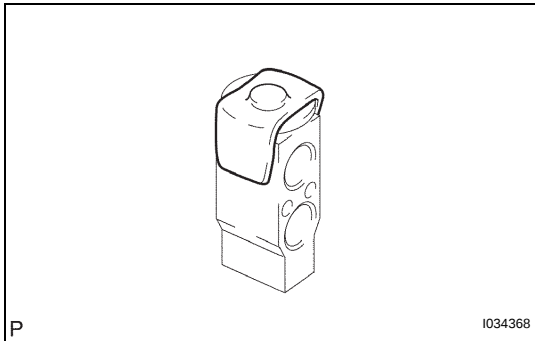
ND-OIL8 or equivalent

- Install the 2 O-rings on the cooler evaporator sub-assembly No. 1.
- Install the cooler evaporator sub-assembly No. 1 on the heater case.
- Install the heater case with the 8 screws.





(e) Install the air duct sub-assembly with the 4 screws.

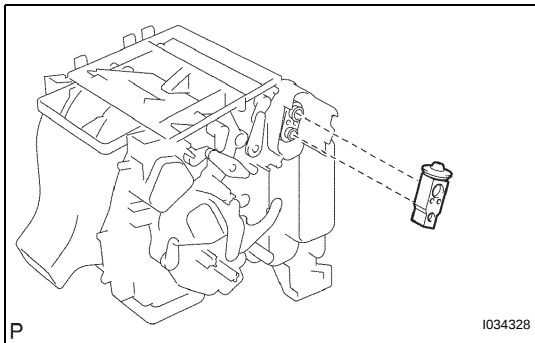


4. INSTALL COOLING UNIT PACKING NO. 1

(a) Install the cooling unit packing No. 1.

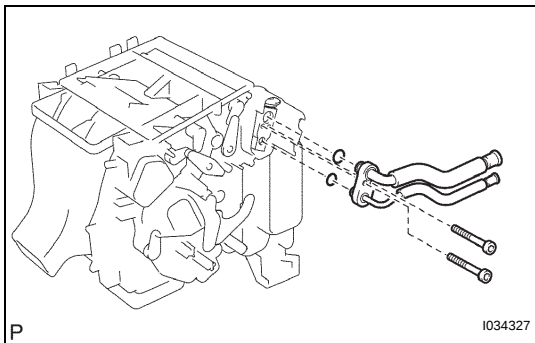
HINT:

Securely attach so that the gap in the cooling unit packing No. 1 will not be made.



5. INSTALL COOLER EXPANSION VALVE

(a) Install the cooler expansion valve from cooler evaporator sub-assembly No. 1.



6. INSTALL AIR CONDITIONING TUBE ASSEMBLY

(a) Sufficiently apply compressor oil to the 2 new O-rings and fitting surface of the air conditioning tube assembly.

Compressor oil:

ND-OIL8 or equivalent

(b) Install the 2 O-rings on the air conditioning tube assembly.

(c) Using a hexagon wrench 4.0 mm (0.15 in.), install the air conditioning tube assembly with the 2 hexagon bolts.

Torque: 3.5 N*m (35 kgf*cm, 30 ft.*lbf)