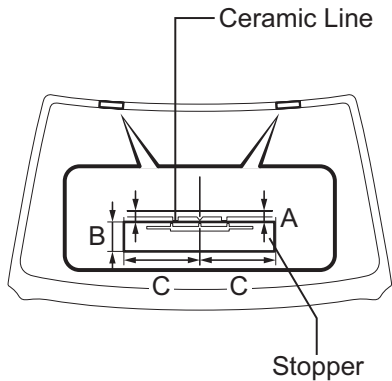


Backside:

P

B106960E01

INSTALLATION

1. INSTALL WINDSHIELD GLASS NO. 2 STOPPER

- (a) Coat the installation part of the stoppers with Primer G.

NOTICE:

- Allow the primer coating to dry for 3 minutes or more.
- Do not keep any of the opened Primer G for later use.
- Do not apply too much Primer.

- (b) Install 2 new stoppers onto the glass, as shown in the illustration.

Dimension

Area	Measurement
A	40.0 mm (1.575 in.)
B	7.7 mm (0.303 in.)

2. INSTALL WINDSHIELD GLASS NO. 1 STOPPER

- (a) Install 2 new stoppers to the vehicle body, as shown in the illustration.

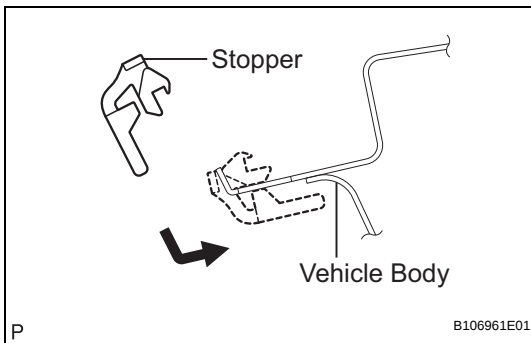
3. INSTALL WINDOW GLASS ADHESIVE DAM

- (a) Coat the installation part of the windshield glass adhesive dam with Primer G.

NOTICE:

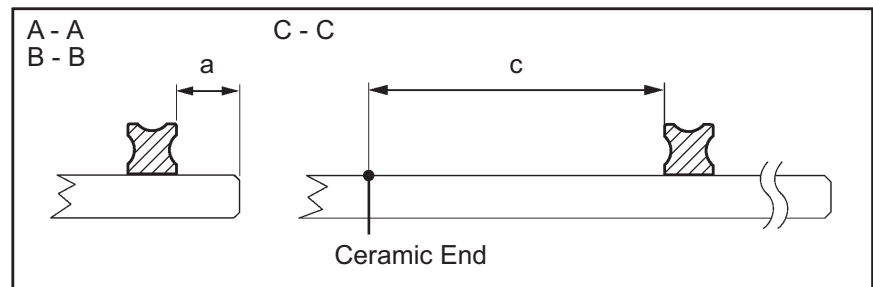
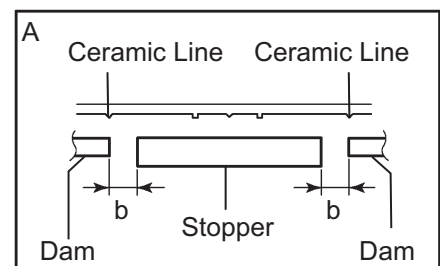
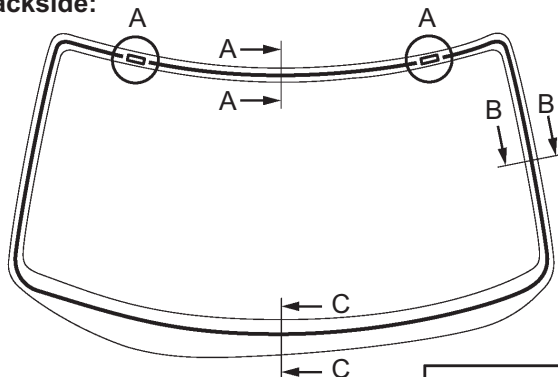
- Allow the primer coating to dry for 3 minutes or more.
- Do not apply too much Primer.

- (b) Install a new dam, applying double-sided tape all the way around the glass except where the stoppers are installed, as shown in the illustration.



P

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Backside:

T

B067566E01

Dimension

Area	Measurement
a	905 mm (0.375 in.)
c	31.4 mm (1.236 in.)

4. INSTALL WINDSHIELD MOULDING OUTER UPPER

- (a) Using the brush or sponge, coat the edge of the glass and the contact surface with Primer G.

NOTICE:

- Allow the primer coating to dry for 3 minutes or more.
- Do not coat the adhesive with Primer G.
- Do not keep any of the opened Primer G for later use.

- (b) Install the moulding.

5. INSTALL WINDSHIELD GLASS

- (a) Clean and shape the contact surface of the vehicle body.

- (1) Using a knife, cut away any rough adhesive on the contact surface of the vehicle body to ensure the appropriate surface shape.

HINT:

Leave as much of the adhesive on the vehicle body as possible.

- (2) Clean the contact surface of the vehicle body with a piece of shop rag saturated with cleaner.

HINT:

Even if all the adhesive has been removed, clean the vehicle body.

- (b) Position the glass.

- (1) Using a suction cup, place the glass in the correct position.

- (2) Check that the whole contact surface of the glass rim is perfectly even.

- (3) Place reference marks between the glass and vehicle body.

NOTICE:

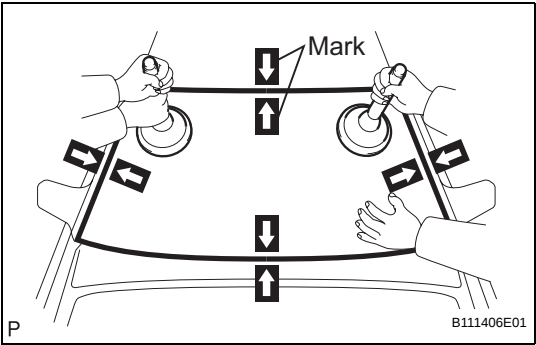
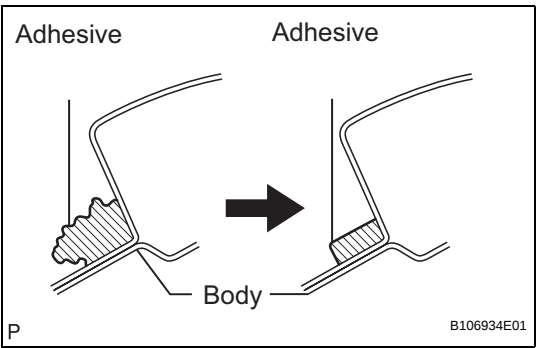
Check that the stoppers are attached to the vehicle body correctly.

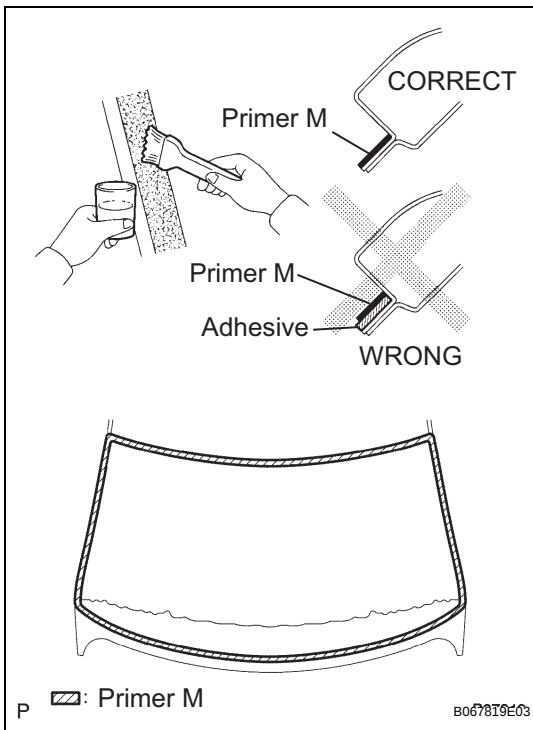
HINT:

When reusing the glass, check and correct the reference mark positions.

- (4) Remove the glass.

WS

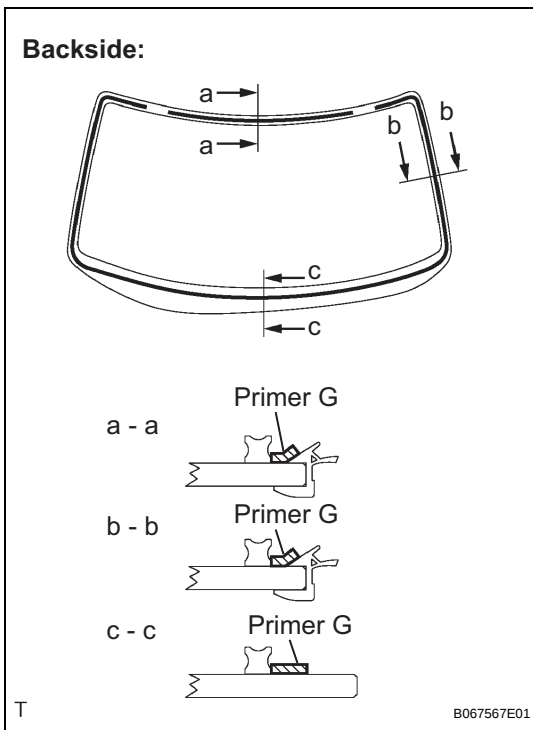




- (c) Using a brush, coat the exposed part of the vehicle body with Primer M.

NOTICE:

- Allow the primer coating to dry for 3 minutes or more.
- Do not coat the adhesive with Primer M.
- Do not keep any of the opened Primer M for later use.



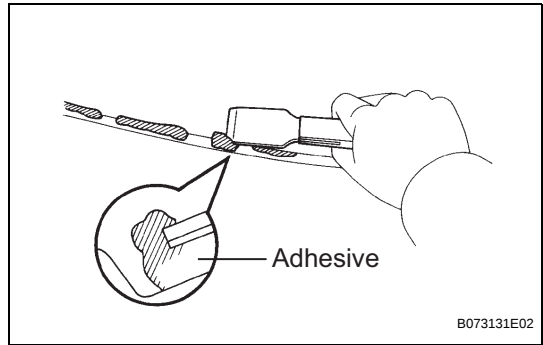
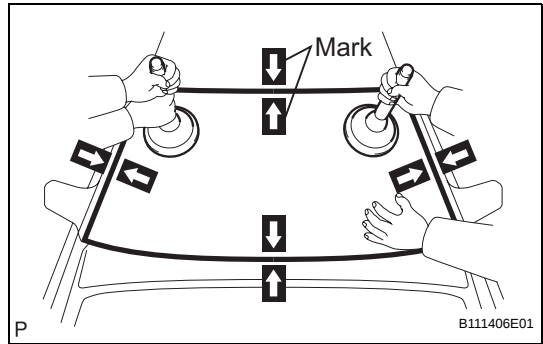
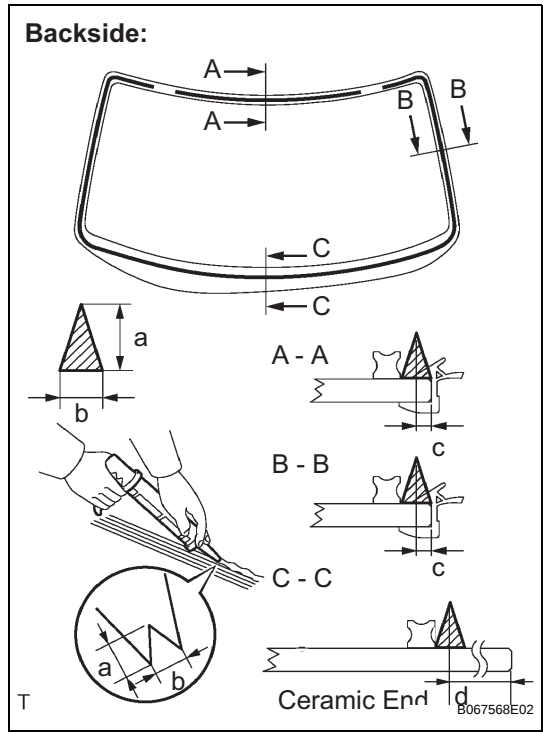
- (d) Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G.

HINT:

If the area other than that specified is coated by accident, wipe off the primer with a clean shop rag before it dries.

NOTICE:

- Allow the primer coating to dry for 3 minutes or more.
- Do not keep any of the opened Primer G for later use.



(e) Apply adhesive (Adhesive: Part No.08850-00801 or equivalent).

- (1) Cut off the tip of the cartridge nozzle, as shown in the illustration.

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

Tackfree time

Temperature	Usage Timeframe
35°C (95°F)	15 minutes
20°C (68°F)	1 hour 40 minutes
5°C (41°F)	8 hours

- (2) Load the sealer gun with the cartridge.
(3) Coat the glass with adhesive, as shown in the illustration.

Dimension

Area	Measurement
a	12.0 mm (0.472 in.)
b	8.0 mm (0.315 in.)
c	3.0 mm (0.118 in.)
d	24.9 mm (0.980 in.)

(f) Install the glass.

- (1) Using a suction cup, position the glass so that the reference marks are aligned. Press it in gently along the rim.

NOTICE:

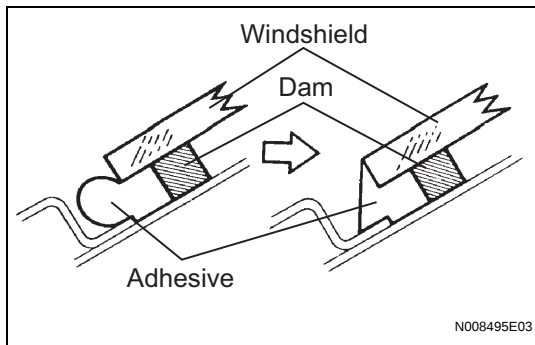
- Allow the primer coating to dry for 3 minutes or more.
- Check that the stoppers are attached to the vehicle body correctly.
- Check that clearance between the vehicle body and glass.

- (2) Lightly press the front surface of the glass to ensure a close fit.

- (3) Using a scraper, remove any excess or protruding adhesive.

HINT:

Apply adhesive on the glass rim.

**NOTICE:**

Do not drive the vehicle for the amount of time described in the table below.

Minimum time

Temperature	Minimum time prior to driving vehicle
35°C (95°F)	1 hour 30 minutes
20°C (68°F)	5 hours
5°C (41°F)	24 hours

6. CHECK FOR LEAKS AND REPAIR

- Conduct a leak test after the adhesive has completely hardened.
- Seal any leaks with auto glass sealer.