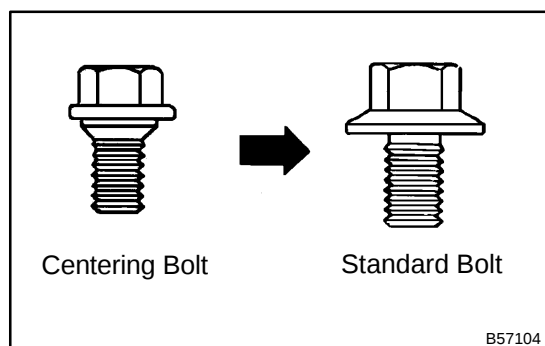


ADJUSTMENT

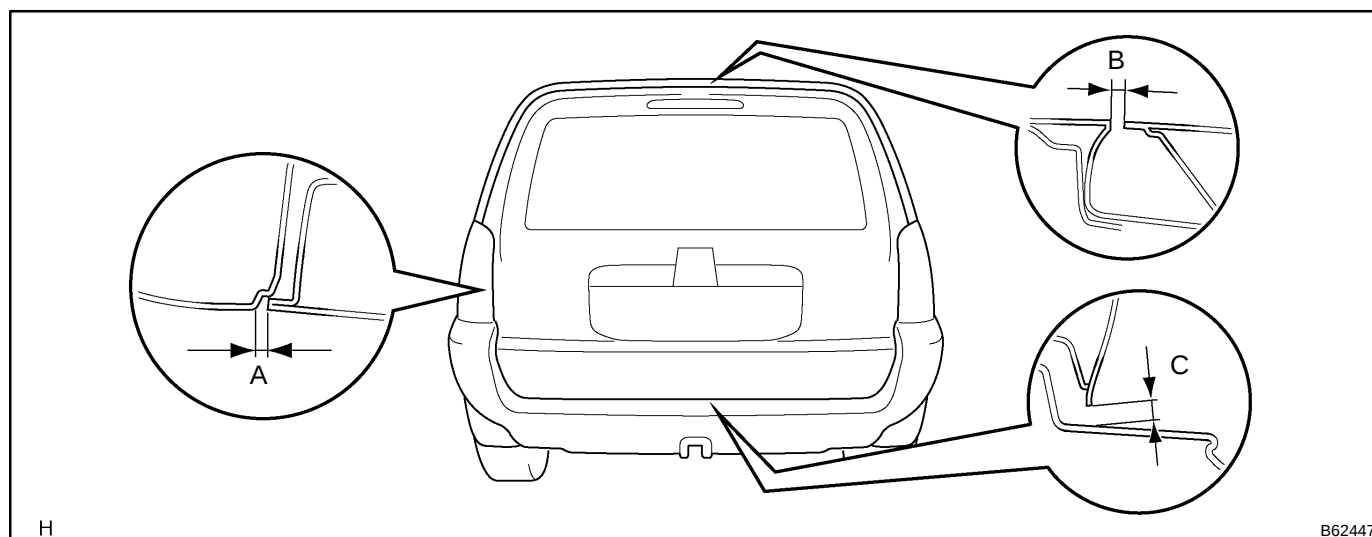


HINT:

Since the centering bolt is used as back door hinge set bolt on the door side, the back door can not be adjusted with it on. Substitute a bolt with washer for the centering bolt.

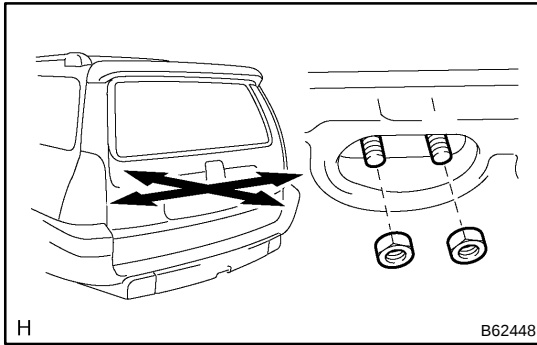
1. INSPECT BACK DOOR PANEL SUB-ASSY

- (a) Check that the clearance is within the standard value.



Standard:

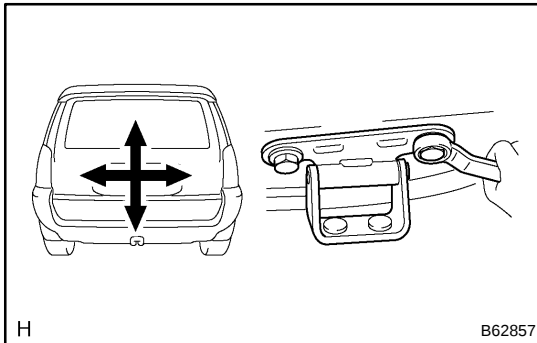
A	$6.5 \pm 1.5 \text{ mm}$ ($0.296 \pm 0.059 \text{ in.}$)
B	$10.0 \pm 1.5 \text{ mm}$ ($0.394 \pm 0.059 \text{ in.}$)
C	$15.0 \pm 1.5 \text{ mm}$ ($0.591 \pm 0.059 \text{ in.}$)



2. ADJUST BACK DOOR PANEL SUB-ASSY

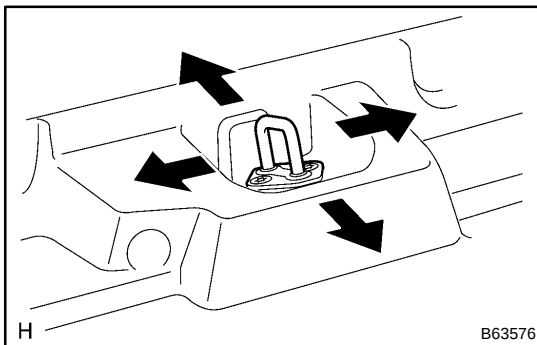
- (a) Adjust the door horizontally and forward/rearward by loosening the body side hinge nuts.
- (b) Tighten the body side hinge nuts after adjustment.

Torque: 19.5 N·m (200 kgf·cm, 14 ft·lbf)



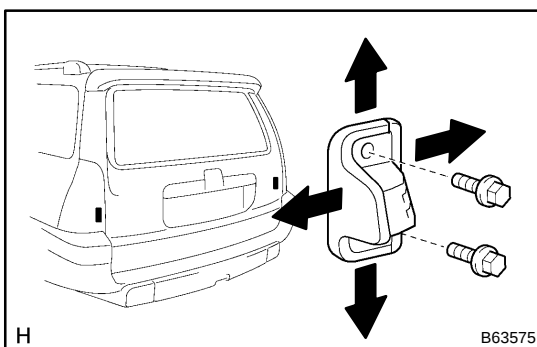
- (c) Horizontally and vertically adjust the back door by loosening the back door side hinge bolts.
- (d) Tighten the back door side hinge bolts after the adjustment.

Torque: 19.5 N·m (200 kgf·cm, 14 ft·lbf)



- (e) Adjust the striker position by slightly loosening the striker mounting screws and hitting the striker with a plastic-faced hammer.
- (f) Tighten the striker mounting screws after the adjustment.

Torque: 27 N·m (275 kgf·cm, 20 ft·lbf)



- (g) Adjust the door stopper, as shown in the illustration, so that the door can be opened/closed smoothly.
- (h) Tighten the door stopper after the adjustment.

Torque: 8.0 N·m (82 kgf·cm, 71 ft·lbf)