

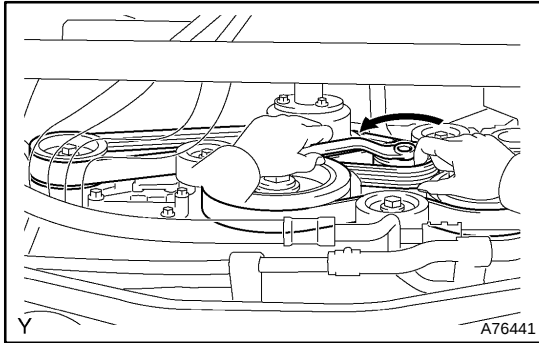
FAN AND GENERATOR V BELT (1GR-FE)

REPLACEMENT

14158-02

1. REMOVE ENGINE UNDER COVER SUB-ASSY NO.1

- (a) Remove the 4 bolts and engine under cover.

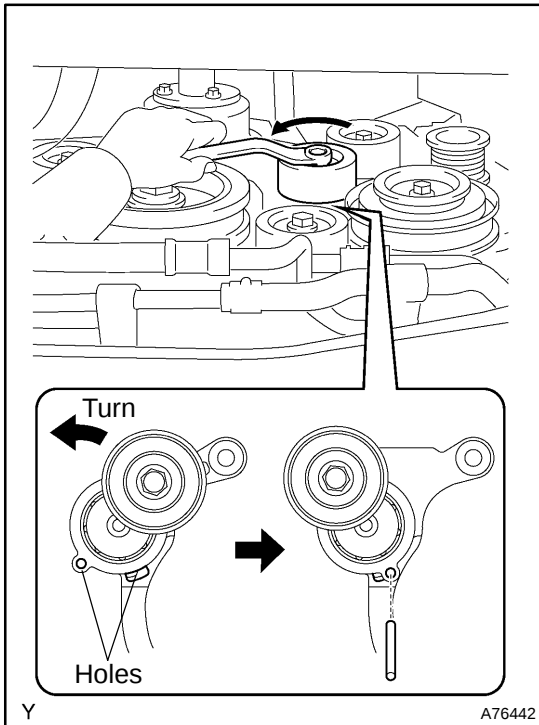


2. REMOVE FAN AND GENERATOR V BELT

- (a) While releasing the belt tension by turning the belt tensioner counterclockwise, and remove the V-ribbed belt from the belt tensioner.

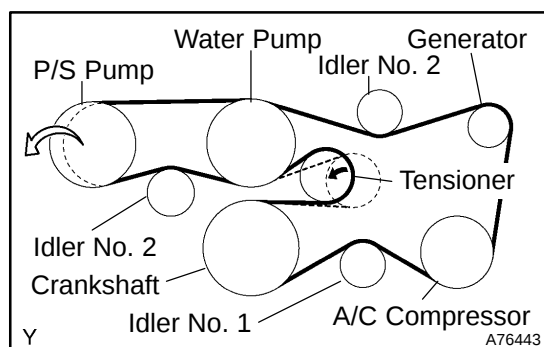
3. INSPECT V-RIBBED BELT TENSIONER ASSY

- (a) Check that nothing gets caught the tensioner by turning it clockwise and counterclockwise. If a malfunction exists, replace the tensioner.



4. INSTALL FAN AND GENERATOR V BELT

- (a) While turning the belt tensioner counterclockwise, align with its holes, and then insert a bar of 6 mm (0.24 in.) into the holes to fix the belt tensioner.
- (b) Install the V-ribbed belt.
- (c) While turning the belt tensioner counterclockwise, remove the bar.



(d) If it is hard to install the V-ribbed belt, perform the following procedure.

- (1) Put the V-ribbed belt on everything except the P/S pump as shown in the illustration.
- (2) While releasing the belt tension by turning the belt tensioner counterclockwise, put the V-ribbed belt on the P/S pump.

5. INSTALL ENGINE UNDER COVER SUB-ASSY NO.1

- (a) Install the engine under cover with the 4 bolts.

Torque: 29 N·m (296 kgf·cm, 21 ft·lbf)