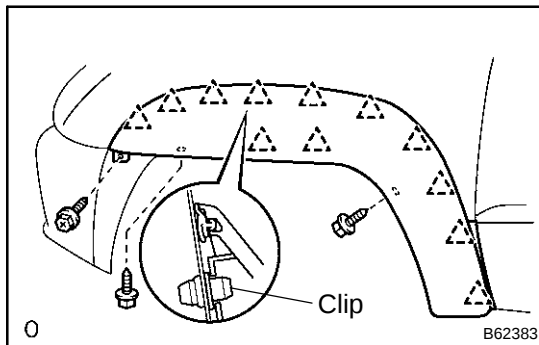


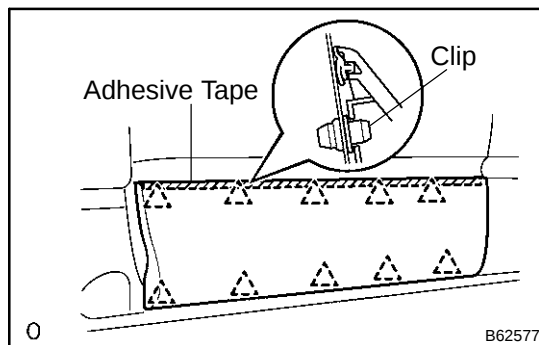
REPLACEMENT

HINT:

- The installation is in the reverse order of the removal. However, when there is a special point concerning the installation, it is indicated.
 - On the RH side, use the same procedures as on the LH side.
1. **REMOVE FRONT WHEEL LH**
 2. **REMOVE FRONT BUMPER COVER SUB-ASSY**
 3. **REMOVE FRONT BUMPER EXTENSION LH**
 4. **REMOVE FRONT BUMPER SIDE SUPPORT LH** (See page 76-2)
 5. **REMOVE LH STEP SUB-ASSY** (See page 76-36)
 6. **REMOVE FRONT BODY MUDGUARD LH**
 - (a) Remove the 4 bolts, 3 clips and the mudguard.



7. **REMOVE FRONT WHEEL OPENING EXTENSION LH**
 - (a) Remove the 3 bolts.
 - (b) Disengage the 12 clips and remove the opening extension.



8. **REMOVE FR DOOR OUTSIDE MOULDING SUB-ASSY LH**
 - (a) Using a heat light, heat the moulding to 40 – 60°C (104 – 140°F).

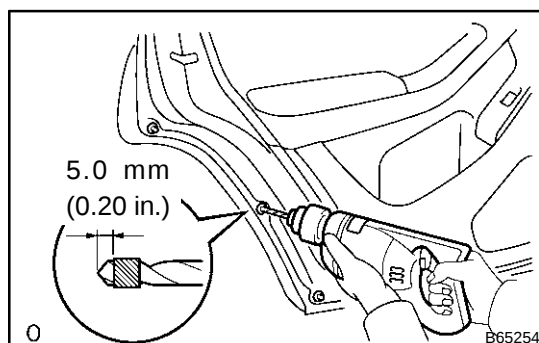
NOTICE:

Do not heat the moulding excessively.

- (b) Using a knife, cut the adhesive tape.

NOTICE:

- If reusing the moulding, take care not to damage the moulding.
 - Do not damage the body.
- (c) Remove the 10 clips and the moulding.



9. **REMOVE RR DOOR OUTSIDE MOULDING SUB-ASSY LH**

- (a) Using a drill of less than $\phi 4$ mm (0.16 in.), gently and vertically place the drill tip onto the rivet, and cut the rivet flanges.

HINT:

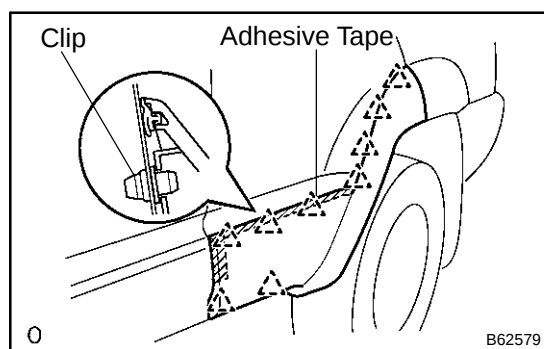
Wind the tape around the drill blade, so that the drill blade appears approx. 5.0 mm (0.20 in.) on the edge.

NOTICE:

- Prizing the hole with a drill can lead to damage to the rivet hole or the drill itself.
 - Be careful when undertaking this task as the cut rivet is hot.
- (b) Even if the flange is taken off, continue drilling and push cut the remaining fragment with the drill.
- (c) Using a heat light, heat the moulding to 40 – 60°C (104 – 140°F).

NOTICE:

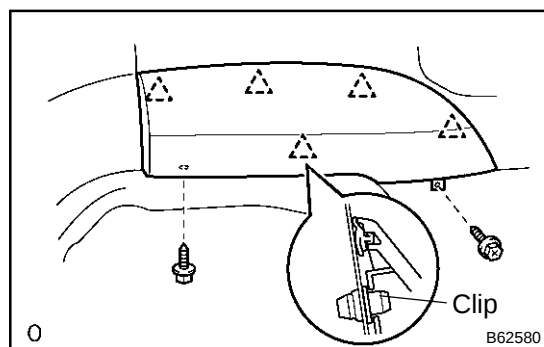
Do not heat the moulding excessively.



- (d) Using a knife, cut the adhesive tape.

NOTICE:

- If reusing the moulding, take care not to damage the moulding.
 - Do not damage the body.
- (e) Disengage the 9 clips.
- (f) Remove the moulding sub-assy.

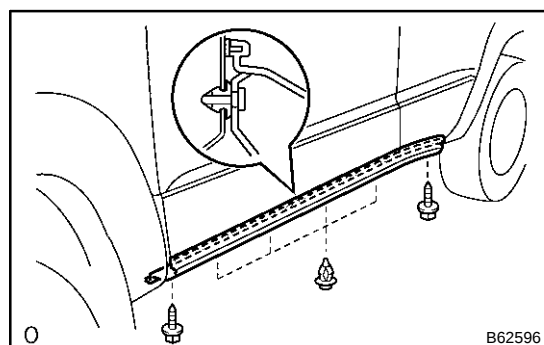


10. REMOVE QUARTER PANEL MOULDING SUB-ASSY OUTSIDE LH

- (a) Remove the rear wheel.
- (b) Remove the 2 bolts.
- (c) Disengage the 5 clips.
- (d) Remove the quarter panel moulding.

11. REMOVE QUARTER PANEL MUDGUARD SUB-ASSY REAR LH

- (a) Remove 6 bolts, a clip and mudguard.



12. REMOVE ROCKER PANEL MOULDING SUB-ASSY LH

- (a) Remove the 2 screws and the 4 clips.
- (b) Using a screwdriver, pry out the moulding.

HINT:

Tape the screwdriver tip before use.

13. INSTALL FR DOOR OUTSIDE MOULDING SUB-ASSY LH

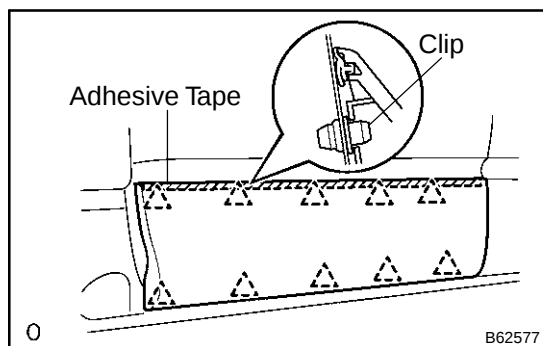
- (a) Clean the body moulding surface.
- (1) Using a heat light, heat the body moulding surface to 40 – 60°C (104 – 140°F).

NOTICE:**Do not heat the moulding excessively.**

- (2) Remove the adhesive tape from the body.
- (3) Wipe off the stain with cleaner.
- (b) If reusing the moulding:
Clean the moulding.
- (1) Using a heat light, heat the moulding to 20 – 30°C (68 – 86°F).

NOTICE:**Do not heat the moulding excessively.**

- (2) Remove the adhesive tape from the moulding.
- (3) Wipe off the stains with cleaner.



- (4) Apply new adhesive tapes to the moulding as shown in the illustration.
- (c) Install the front door outside moulding sub-assy LH.
- (1) Using a heat light, heat the body and moulding.

Heating temperature:

Body	40 – 60°C (104 – 140°F)
Moulding	20 – 30°C (68 – 86°F)

NOTICE:**Do not heat the moulding and body excessively.**

- (2) Remove the moulding release sheet from the moulding face.
- (3) Align the bosses with their corresponding holes in the body, and press firmly on the moulding.

NOTICE:**Do not apply excessive force onto the moulding, but steady pressure with your thumbs.****14. INSTALL RR DOOR OUTSIDE MOULDING SUB-ASSY LH**

- (a) Clean the body moulding surface.
- (1) Using a heat light, heat the body moulding surface to 40 – 60 °C (104 – 140°F).

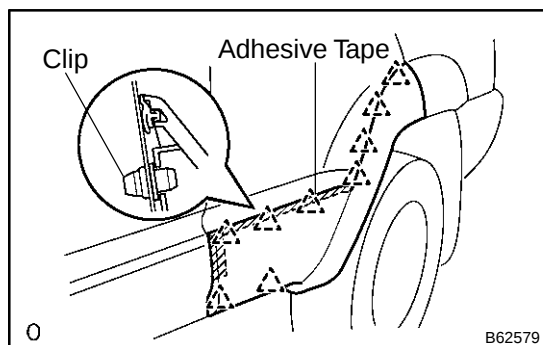
NOTICE:**Do not heat the body excessively.**

- (2) Remove the adhesive tape from the body.
- (3) Wipe off the stain with cleaner.
- (b) If reusing the moulding:
Clean the moulding.
- (1) Using a heat light, heat the moulding to 20 – 30°C (68 – 86°F).

NOTICE:

Do not heat the moulding excessively.

- (2) Remove the adhesive tape from the moulding.
- (3) Wipe off the stains with cleaner.



- (4) Apply new adhesive tapes to the moulding as shown in the illustration.

(c) **Install the moulding.**

- (1) Using a heat light, heat the body and moulding.

Heating temperature:

Body	40 – 60°C (104 – 140°F)
Moulding	20 – 30°C (68 – 86°F)

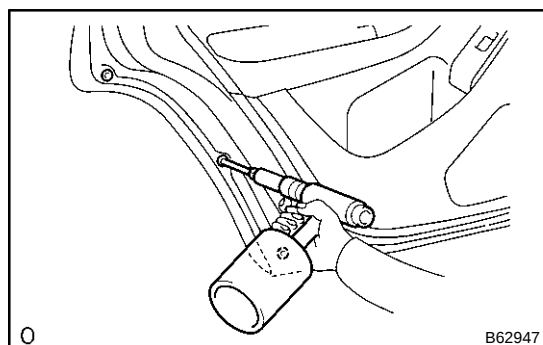
NOTICE:

Do not heat the Body and moulding excessively.

- (2) Align the bosses with their corresponding holes in the body, and press firmly on the moulding.

NOTICE:

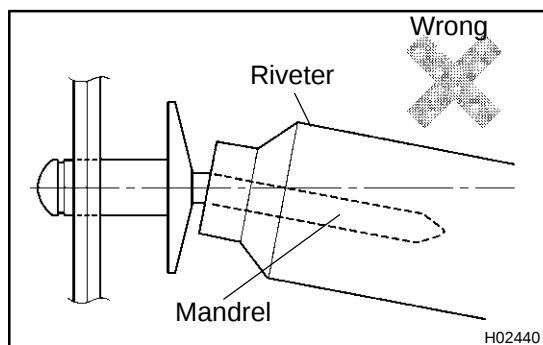
Do not apply excessive force onto the moulding, but steady pressure with your thumbs.



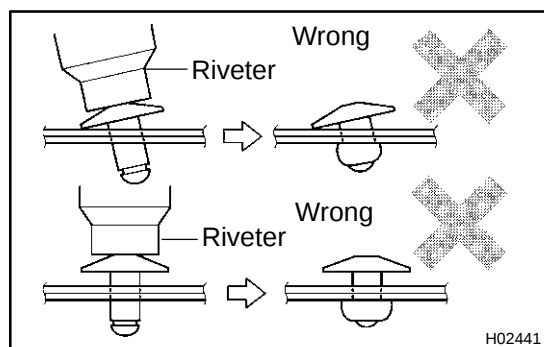
- (d) Using an air riveter or hand riveter with nose piece, strike the rivets into the door panel to install the rear door outside moulding to the door panel.

NOTICE:

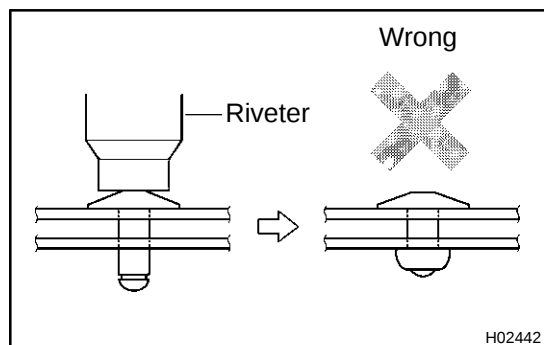
- If the rivet is not positioned perpendicularly, it will bend the mandrel.
- When the trigger is then pulled, it may damage riveter.

**NOTICE:**

- Do not prize a riveter, because the riveter will be damaged and the mandrel will be bent.



- Do not tilt the riveter when removing the rivet, because the materials are not tightened firmly.



- Install the rivet while attaching the materials, because they are not tightened firmly.