March 1, 2012



Driver's Seat Popping/Creaking/Squeaking From Lumbar Area

Service

Category Vehicle Interior

Section Seat Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	
2010 – 2011	4Runner		

Introduction

Some 2010 – 2011 4Runner vehicles may exhibit a condition where the driver's side seat back lumbar area makes a pop, squeak, or creak noise while driving. The condition may become more evident when driving on rough or uneven road surfaces or while moving around in the seat, especially if the lumbar support is fully extended. Replace the front seat back spring assembly to address this condition.

Production Change Information

This TSB applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT	VDS	PRODUCTION CHANGE EFFECTIVE VIN	
4D	Tabara	ZU5JR	JTEZU5JR#B5025417	
4Runner	Tahara	BU5JR	JTEBU5JR#B5059462	

Warranty Information

ĺ	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
	711021	R & R Seat Back Assembly	0.9	71640-35050 71640-35060	91	84

APPLICABLE WARRANTY

- This repair is covered under the Toyota Comprehensive Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

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Parts Information

TOYOTA

PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	QTY
71640-35050	Same	Spring Assy., Front Seat Back LH	1
71640-35060	Same	Spring Assy., Front Seat Back, LH (Pwr)	1

Repair Procedure

1. Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

2010 4Runner:

- Vehicle Interior Supplemental Restraint Systems "Airbag Systems: Precaution"
- 2. Remove the seat assembly from the vehicle. Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

2010 4Runner:

- Vehicle Interior Supplemental Restraint Systems "Airbag Systems: Precaution"
- Vehicle Interior Seat "Front Seat Assembly (for Manual Seat): Removal
- Vehicle Interior Seat "Front Seat Assembly (for Power Seat): Removal
- Vehicle Interior Seat "Front Seat Assembly (for Manual Seat): Disassembly
- Vehicle Interior Seat "Front Seat Assembly (for Power Seat): Disassembly
- Vehicle Interior Supplemental Restraint Systems "Front Seat Side Airbag Assembly: <u>Installation"</u>
- Vehicle Interior Seat "Front Seat Assembly (for Manual Seat): Reassembly
- Vehicle Interior Seat "Front Seat Assembly (for Power Seat): Reassembly
- Vehicle Interior Seat "Front Seat Assembly (for Manual Seat): Installation
- Vehicle Interior Seat "Front Seat Assembly (for Power Seat): Installation
- General Introduction "Repair Instruction: Initialization
- 3. Remove the seat back spring sub-assembly from the lower seat sub-assembly.
- 4. Remove the seat cover and cushion.
- 5. Install the seat cushion and cover on the new seat back spring sub-assembly.
- 6. Install the NEW seat back spring sub-assembly on to the lower seat sub-assembly.
- 7. Reinstall the seat assembly into the vehicle and confirm proper operation.