

INSTALLATION INSTRUCTIONS

Rev. 1

MODEL NO. 81370

APPLICATION: 1996-02 Toyota 4 Runner

WARNING: Although this hitch is designed to safely tow its rated load, we recommend that you consult your vehicle owner's manual for possible manufacturer's recommendations or limitations. Trailer brakes are recommended for towing loads in excess of 1500 lbs. Always follow the manufacturer's installation instructions and always install on the specified vehicle. Before installing hitch, check that the attachment points are in good condition.

Failure to follow these guidelines will void warranty. Any modifications to this hitch will void warranty.

WARNING: Use only a 5/8" diameter hitch pin with locking device to secure a ball mount in this receiver. Be sure to check the hitch pin and hair pin for positive locking placement before towing trailer.

NOTE: Some states require a clear view of license plates. Remove trailer ball and/or ball mount when not in use if it restricts view.

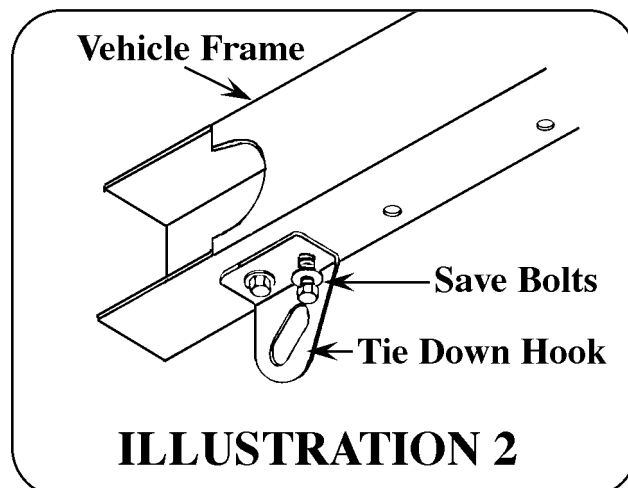
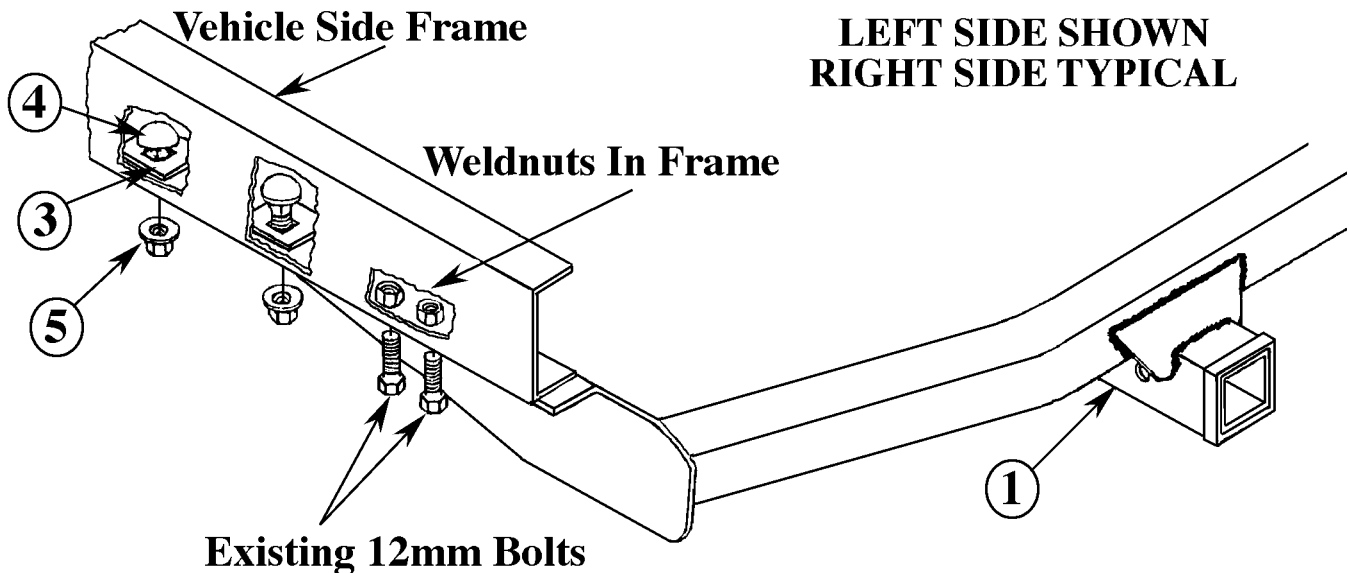
COMPLETE PARTS LIST

Item	Part #	Description	Quantity
1.		Receiver Assembly	1
2.	4892-07	Pull Wire	1
3.	4349-09	Square Hole Plate	4
4.	2668-01	1/2-13 s 1-1/4 Carriage Bolt	4
5.	1828-03	1/2-13 Flange Locknut	4

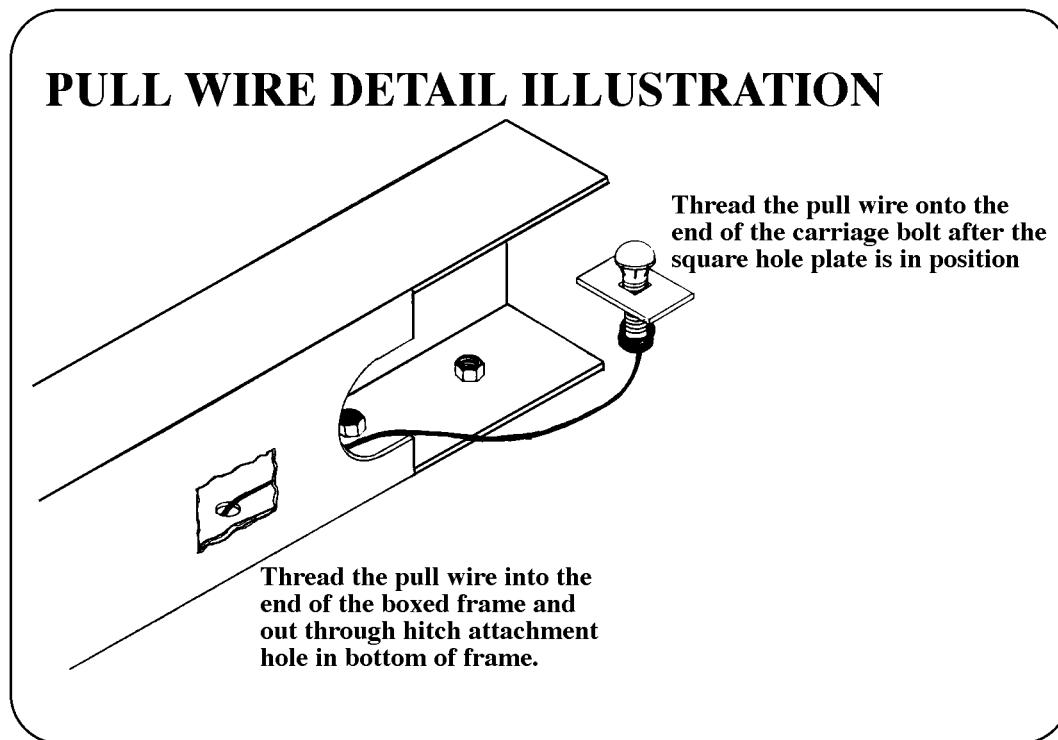
CLASS III

WEIGHT CARRYING HITCH CAPACITY

5,000 LBS. MAXIMUM TRAILER WEIGHT
500 LBS. MAXIMUM TONGUE WEIGHT



1. Remove the tie down hook from the rear of each vehicle frame. Save the 12mm attachment bolts for later hitch installation. See Illustration 2. Discard the tie down hooks.
2. Position the receiver assembly #1 against the bottom of the vehicle frame. Align holes in receiver frame bracket with the four holes in the bottom of each vehicle frame.
3. Bolt the receiver frame brackets in place at the rear two weldnuts on each side, where the tie down hooks were previously removed. Use the 12mm bolts saved in Step 1.
4. Assemble a carriage bolt #4 and square hole plate #3 with the pull wire as shown in "Pull Wire Detail Illustration" below. Insert the pull wire into the open end of the vehicle frame and pull out through hole in bottom of frame and hole in hitch frame bracket. Continue pulling so that the carriage bolt is pulled out through the holes and extends down below the hitch frame brackets. Bolt in place as illustrated. Repeat this procedure at the remaining attachment points.
5. Tighten all bolts to 75 ft. lbs. torque. Failure to tighten bolts as described may result in fastener loss or failure.



For information regarding the installation of this product, go to: www.towingsupport.com
or Email us at: tech@towingsupport.com or Call our Technical Support Team at: 1-800-344-3230

This product complies with regulation V-5, C.S.A Standard D-264 and safety requirements for connecting devices
and towing systems of the State of New York