

ARC LIGHT

Note:

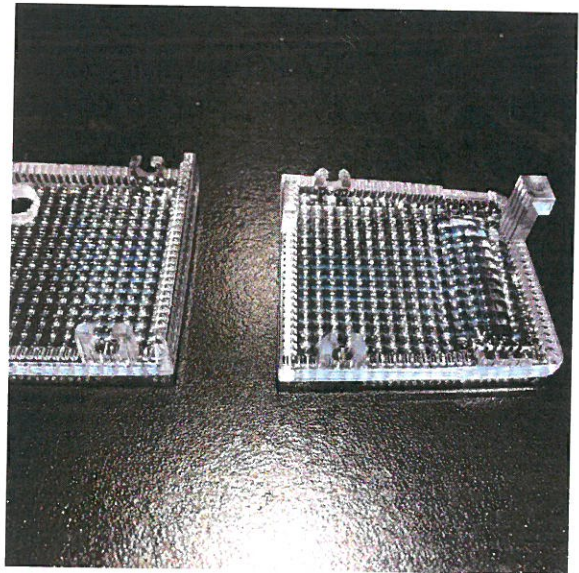
Save all packing materials, documents, and the box in case you need to ship your kit or contact customer support.



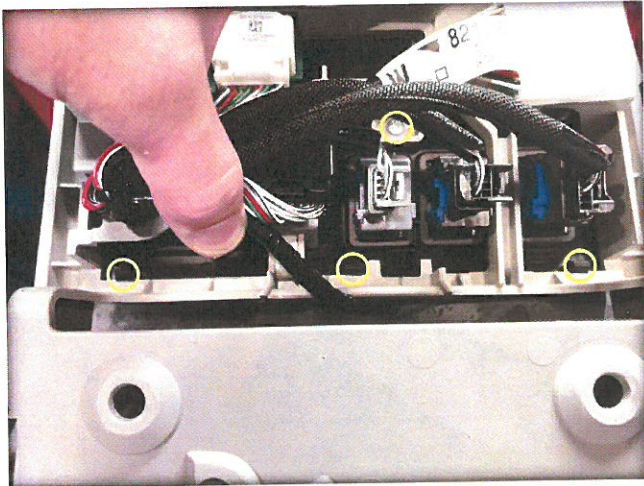
1. Insert a trim removal tool in the recess located behind the terrain select knobs. Once in you can simply pry and work the unit out.
2. Disconnect the terrain select harness and put aside the terrain select module. Locate the two Philips screws on the map light console and remove them.



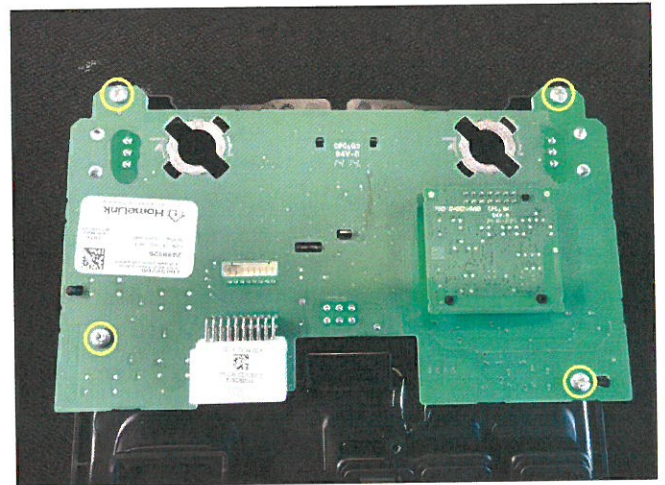
3. Now work your hands around the map light console to release it by freeing the snaps that are holding it in place. Once free disconnect the main harness.



4. Using a trim tool, remove the lenses from the map light console.



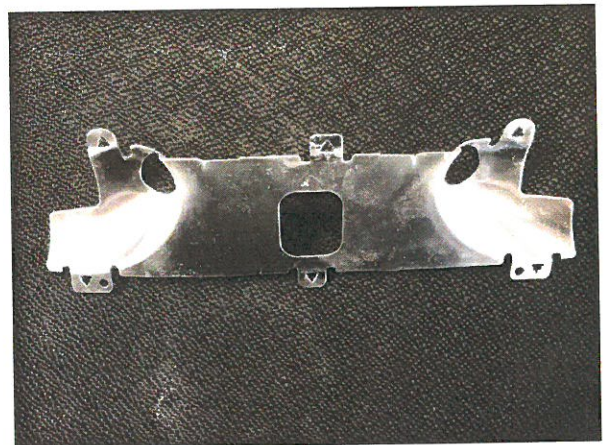
5. On the back of the map light console remove the phillips screw and start releasing the tabs that are shown above in yellow followed by removing all the plugs (if applicable)



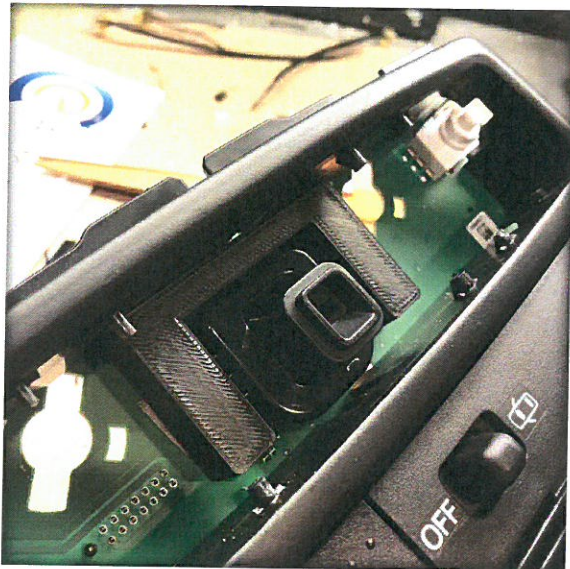
7. Remove the 4 phillips screws to separate the circuit board from the housing. Be sure to carefully disconnect the microphone cable before separating the two.



6. Locate the tabs on each side of the map light console and release them. With all tabs released you should now be able to separate the black and tan halves.



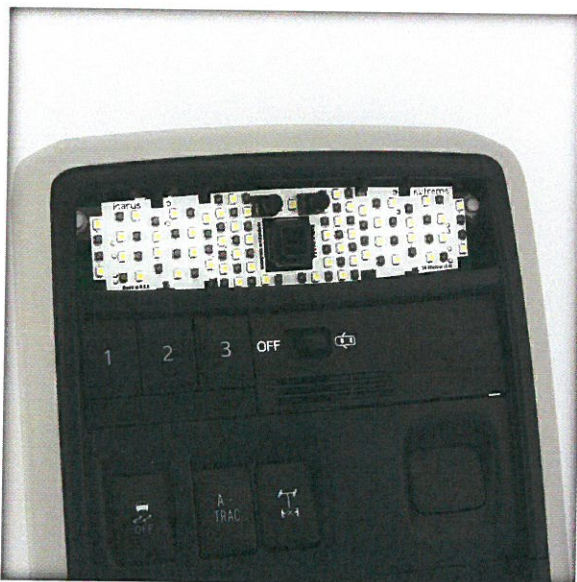
8. Remove the metal heat shield and then reassemble the two halves by reversing the steps back to the end of Step 4.



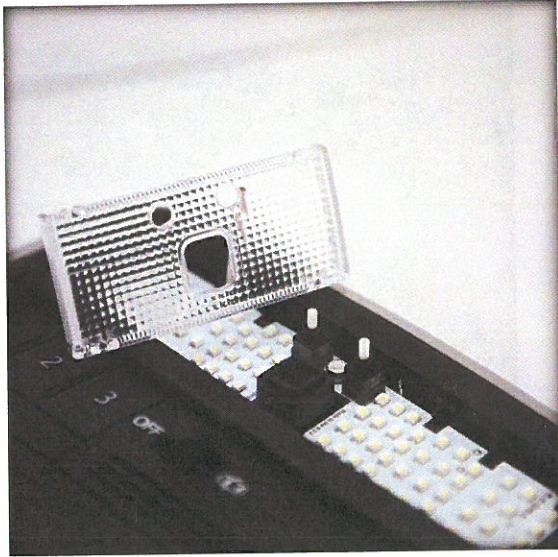
9. With the two halves reassembled take the C shaped bracket and secure it to the circuit board.



11. Remove the two black bulb holders and route the bulb fittings through the holes as shown so that they slightly protrude through the back of the map light console. Using the 2 bulb holders you removed, connect them to these bulb fittings and secure them back onto the map light console.



10. Place the LED board into the map light console as shown. For those with the Base model map light use the supplied double sided tape to secure the board. Those with platinum and prestige map lights do not need the double sided tape.



NOTES ON OPTIONAL FEATURES:

- To switch between White/Red LEDs simply push in the switch on the LED board.

12. If you have the optional switches you will need to drill two holes using a $\frac{1}{4}$ " drill bit. First remove the switch caps (they snap off with a slight tug) and then orient the lens on the map light console and mark the locations where you'll need to drill the two holes.

13. Test the map lights by reconnecting the main map light harness that you disconnected in step 3. NOTE: if the lights do NOT turn on it's due to polarity. First disconnect the map light harness and rotate the bulb holders 180 degrees and reseal them. One reseated connect the map light harness and try again. NOTE: Do not attempt to reseal the bulb harnesses with the map light harness connected as installing the bulb holders while the power is on may cause a short.