



Technical Service BULLETIN

August 9, 2002

Title:

FRONT AND REAR LICENSE PLATE INSTALLATION

Models:

'03 – '06 4Runner

REVISED

PG012-02

PRODUCT GENERAL INFORMATION

TSB REVISION NOTICE:

- August 19, 2005: 2004 – 2006 model years have been added to Applicable Vehicles. The previous TSB should be discarded.

Introduction The following procedure is recommended for front and rear license plate installation on 2003 – 2006 model year 4Runner vehicles.

Applicable Vehicles

- 2003 – 2006 model year 4Runner vehicles.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty	—	—	—	—

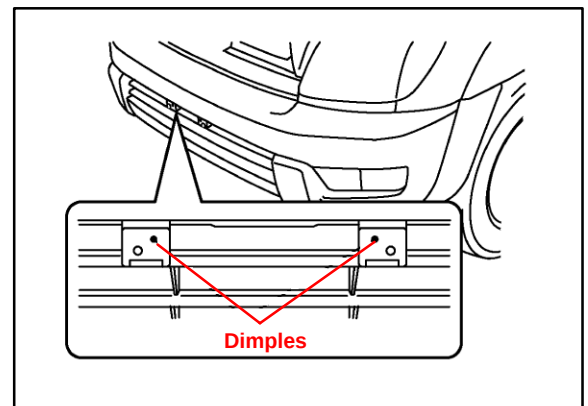
Installation Procedure

Front License Plate

1. Align the holes on the license plate to the dimples on the front bumper.
2. Install two (2) self-tapping screws through the license plate and into the front bumper at the dimples.

NOTE:

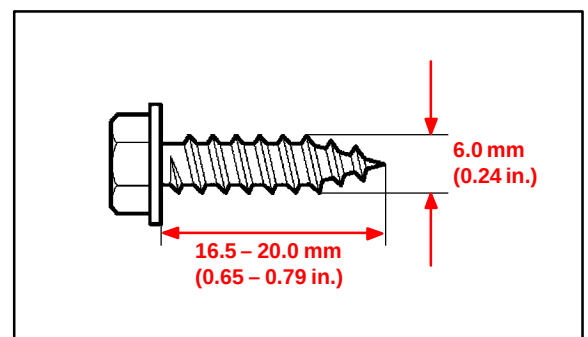
- Do **NOT** drill holes into the bumper.
- Do **NOT** overtighten the screws.



Use self-tapping screws of a non-corroding type with the following dimensions:

Nominal Length: 16.5 mm (0.65 in.) – 20.0 mm (0.79 in.)

Diameter: 6.0 mm (0.24 in.)



**Installation
Procedure**
(Continued)**Rear License Plate**

1. Align the installation holes on the rear license plate with the holes on the back door.
2. Install two (2) bolts through the license plate and into the holes (welded nuts) in the back door.

Use bolts of a non-corroding type having the following dimensions:

Nominal Length: 25.0 mm (0.98 in.) or shorter

Diameter: 6.0 mm (0.24 in.)

Pitch: 1.0 mm (0.04 in.)

NOTE:

If bolts longer than 25 mm (0.98 in.) are used, the back door window glass may be damaged or broken.