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Model Year Start: 2015	Model: 4Runner	Prod Date Range: [08/2014 -]
Title: SEAT BELT: FRONT SEAT OUTER BELT ASSEMBLY: INSTALLATION; 2015 MY 4Runner [08/2014 -]		

INSTALLATION

HINT:

- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.
- A bolt without a torque specification is shown in the standard bolt chart [INFO](#).

1. INSTALL FRONT SHOULDER BELT ANCHOR PLATE SUB-ASSEMBLY LH

(a) Align the anchor plate positioning hole with the claw and install the anchor plate with the 2 bolts.

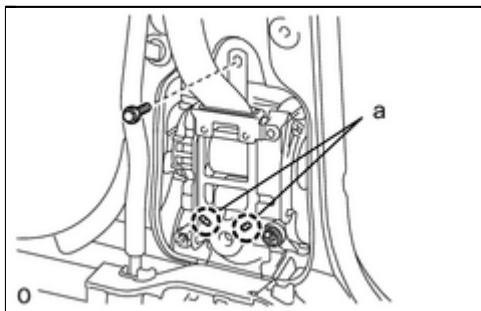
Torque:

42 N·m { 428 kgf·cm, 31ft·lbf }

HINT:

First install the lower bolt, and then install the upper bolt.

2. INSTALL FRONT SEAT OUTER BELT ASSEMBLY LH



NOTICE:

When installing the retractor, make sure the claws of the vehicle (labeled "a" in the illustration) only contact the installation areas of the retractor.

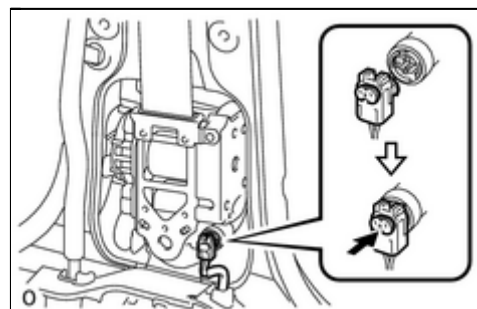
(a) Align the seat belt retractor positioning holes with the claws of the vehicle.

(b) Install the seat belt with the bolt.

Torque:

7.5 N·m { 76 kgf·cm, 66in·lbf }

(c) Connect the pretensioner connector.



(d) Install the shoulder anchor to the shoulder belt anchor adjuster with the nut.

Torque:

42 N·m {428 kgf·cm, 31ft·lbf}

3. INSTALL CENTER PILLAR GARNISH LH

4. INSTALL LOWER CENTER PILLAR GARNISH LH

(a) Attach the 4 claws and 2 clips to install the lower center pillar garnish.

(b) Install the front seat outer belt floor anchor with the bolt.

Torque:

42 N·m {428 kgf·cm, 31ft·lbf}

5. INSTALL OUTER LAP BELT ANCHOR COVER

6. INSTALL REAR DOOR OPENING TRIM WEATHERSTRIP LH

7. INSTALL REAR DOOR SCUFF PLATE LH

8. INSTALL QUARTER SCUFF PLATE LH (w/ Rear No. 2 Seat)

9. INSTALL REAR NO. 1 FLOOR STEP COVER (w/ Rear No. 2 Seat)

10. INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP LH

11. INSTALL DOOR SCUFF PLATE ASSEMBLY LH

12. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected

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13. CHECK SRS WARNING LIGHT

(a) Check the SRS warning light  .

