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Model Year Start: 2015	Model: 4Runner	Prod Date Range: [08/2014 -]
Title: SEAT BELT: FRONT SEAT OUTER BELT ASSEMBLY: REMOVAL; 2015 MY 4Runner [08/2014 -]		

REMOVAL

HINT:

- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected

[INFO](#)

2. REMOVE DOOR SCUFF PLATE ASSEMBLY LH [INFO](#)

3. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP LH

- (a) Partially remove the front door opening trim weatherstrip so that the lower center pillar garnish and center pillar garnish can be removed [INFO](#).

4. REMOVE REAR NO. 1 FLOOR STEP COVER (w / Rear No. 2 Seat) [INFO](#)

5. REMOVE QUARTER SCUFF PLATE LH (w / Rear No. 2 Seat) [INFO](#)

6. REMOVE REAR DOOR SCUFF PLATE LH [INFO](#)

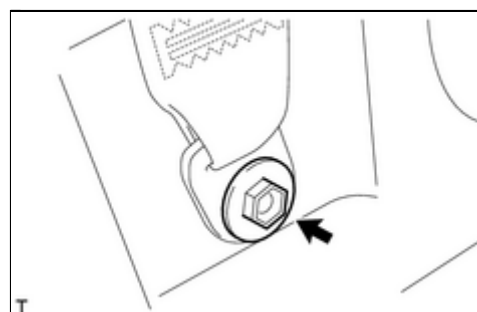
7. REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP LH

- (a) Partially remove the rear door opening trim weatherstrip so that the lower center pillar garnish and center pillar garnish can be removed [INFO](#).

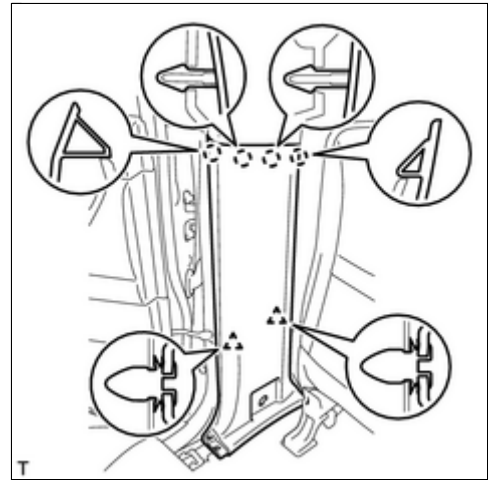
8. REMOVE OUTER LAP BELT ANCHOR COVER [INFO](#)

9. REMOVE LOWER CENTER PILLAR GARNISH LH

- (a) Remove the bolt and disconnect the front seat outer belt floor anchor.

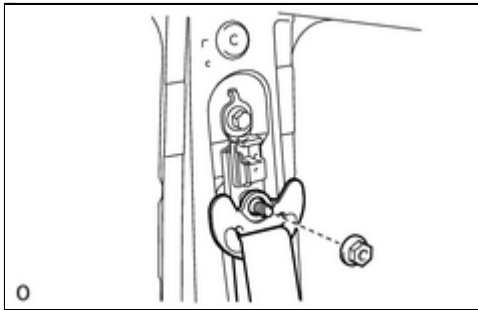


- (b) Detach the 4 claws and 2 clips and remove the lower center pillar garnish.



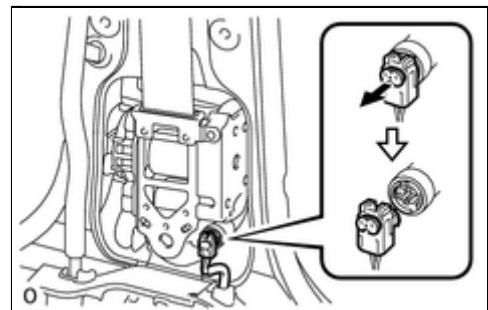
10. REMOVE CENTER PILLAR GARNISH LH INFO

11. REMOVE FRONT SEAT OUTER BELT ASSEMBLY

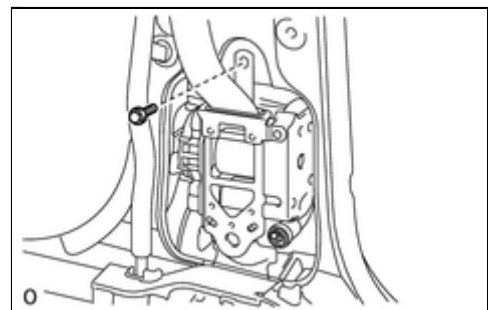


- (a) Remove the nut and shoulder anchor.

- (b) Disconnect the pretensioner connector.



- (c) Remove the bolt and seat belt.



12. REMOVE FRONT SHOULDER BELT ANCHOR PLATE SUB-ASSEMBLY

(a) Remove the 2 bolts and anchor plate.

