



Technical Service BULLETIN

January 28, 2000

Title:

CLADDING & BUMPER COLOR CODES

Models:

'00 Sienna, RAV4, 4Runner & Land Cruiser

PA002-00

PAINT

Introduction Attached for your reference is a list of all the 2000 model year vehicle cladding and bumper color codes and combinations.

Applicable Vehicles

- 2000 Sienna, RAV4, 4Runner, and Land Cruiser models.

Repair Procedure

Since heat deformation of the cladding occurs more easily than with bumpers, repair and refinishing of cladding panels is not recommended. If original parts are to be refinished, observe the following precautions during the refinish/drying process.

1. To prevent cladding warpage, hold the cladding panels firmly in place and keep the drying temperature below 50°C (122°F).
2. Since the cladding and bumpers are made of flexible plastic urethane material, use a 2-part urethane finish paint system with plasticizer for all bumper/cladding repairs.

Warranty Information

OP CODE	DESCRIPTION	TIME	OPN	T1	T2
N/A	Not Applicable to Warranty	—	—	—	—

Cladding & Bumper Color Codes

VEHICLE	EXTERIOR COLOR CODE	EXTERIOR COLOR NAME	CLADDING COLOR CODE	CLADDING COLOR NAME
Sienna (XLE only)	040	Super White	4M7	Warm Silver
	202	Black		
	3K4	Sunfire Red Pearl		
	3M6	Napa Burgundy Pearl		
	4Q2	Desert Sand Mica		
	6M3	Silver Spruce Metallic		
	6P2	Woodland Pearl		
	8N7	Sailin Blue Pearl		
	8L9	Denim Blue Mica		



**Cladding &
Bumper Color
Codes**
(Continued)

VEHICLE	EXTERIOR COLOR CODE	EXTERIOR COLOR NAME	CLADDING COLOR CODE	CLADDING COLOR NAME
4Runner (Limited)	056	Natural White	181	Silver Metallic
	4P5	Autumn Blaze Metallic	1A2	Topaz Metallic
	1A5	Desert Dune Pearl	181	Silver Metallic
	202	Black	1A2	Topaz Metallic
	3K4	Sunfire Red Pearl		
	6Q7	Imperial Jade Mica		
	1C0	Millennium Silver Metallic	1C0	Millennium Silver Metallic
RAV4	K96	Natural White (056)	U1B9	Quicksilver FX
	K62	Black (202)	U1A3	Silver Metallic
	KA0	Venetian Red Pearl (3M8)	U1B9	Quicksilver FX
	KA2	Deep Jewel Green Pearl (6P3)		
	K95	Mystic Teal Mica (760)	U1A3	Silver Metallic
	K71	Royal Sapphire Pearl (8L5)		
RAV4 Limited	K18	White Pearl Mica (049)	049	White Pearl Mica
	KA3	Black (202)	202	Black
	KD4	Deep Jewel Green Pearl (6P3)	6P3	Deep Jewel Green Pearl
	K98	Quicksilver FX	U1B9	Quicksilver FX

**Land Cruiser
Bumper Color
Codes**

VEHICLE	EXTERIOR COLOR CODE	EXTERIOR COLOR NAME	CLADDING COLOR CODE	CLADDING COLOR NAME
Land Cruiser	056	Natural White	UCA46	Light Grayish Beige Metallic
	1C3	Riverrock Green Mica	UCA76	Medium Gray Metallic
	1B1	Champagne Pearl	UCA46	Light Grayish Beige Metallic
	202	Black	UCA76	Medium Gray Metallic
	3N2	Mahogany Pearl	UCA78	Dark Taupe Metallic
	4P3	Desert Bronze Metallic		
	6Q7	Imperial Jade Mica	UCA76	Medium Gray Metallic
	8L4	Atlantic Blue Mica		