



Technical Service BULLETIN

August 28, 2003

Title:

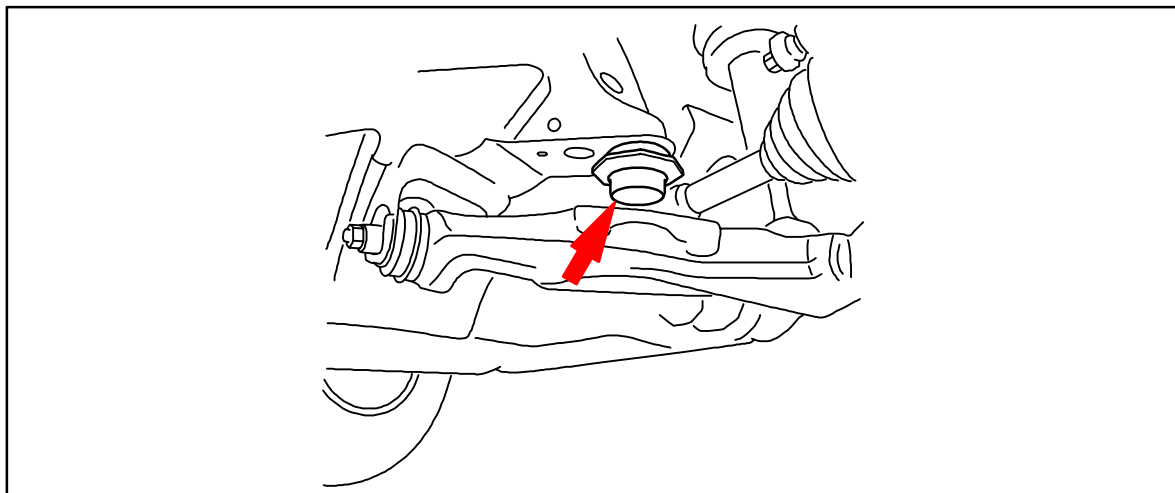
FRONT SUSPENSION BUMPER

Models:

'03 4Runner

SUSPENSION
SU005-03

Introduction Some 2003 model year 4Runner vehicles may exhibit a squeak noise from the lower front area of the vehicle over sharp impact type bumps. The material of the front suspension bumper has been changed to improve this condition.



Applicable Vehicles

- **2003** model year **4Runner** vehicles produced **BEFORE** the Production Change Effective VINs shown below.

Production Change Information

MODEL	PLANT	POWERTRAIN	ENGINE	PRODUCTION CHANGE EFFECTIVE VIN
4Runner	Tahara	4WD	6 Cylinder	JTEBU1#R#30009900
			8 Cylinder	JTEBT1#R#30020195
		2WD	6 Cylinder	JTEZU1#R#30011065
			8 Cylinder	JTEZT1#R#30011930
	Hino	4WD	6 Cylinder	JTEBU1#R#38004555
			8 Cylinder	JTEBT1#R#38003240
		2WD	6 Cylinder	JTEZU1#R#38005123
			8 Cylinder	JTEZT1#R#38001380

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
SU3001	R & R Front Suspension Spring Bumper	0.5	48304-601#0	91	55

Applicable Warranty*:

This repair is covered under the Toyota Comprehensive Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.

* Warranty application is limited to correction of a problem based upon a customer's specific complaint.



Toyota Supports ASE Certification

**Parts
Information**

APPLICATION	PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	QTY
4Runner 4WD	48304-60120	Same	Bumper Sub-Assembly, Front Spring	2
4Runner 2WD	48304-60130	Same	Bumper Sub-Assembly, Front Spring	2

**Parts
Identification**

- The surface of the new parts are slippery to the touch.
- The surface of the old parts are **NOT** slippery to the touch.

**Repair
Procedure**

Replace front suspension bumpers.