



Technical Service BULLETIN

June 15, 2004

Title:

SEAT CUSHION HEIGHT ADJUSTMENT HANDLE IMPROVEMENT

Models:

'03 – '04 4Runner

BO013-04

BODY

Introduction Some 2003 and 2004 model year 4Runner vehicles may experience a condition where the seat cushion height adjustment handle is contacted while entering or exiting the vehicle causing the seat adjustment to change. A new seat cushion height adjustment handle has been developed to correct this condition.

- Applicable Vehicles**
- **2003 – 2004** model year **4Runner** vehicles produced **BEFORE** the Production Change Effective VINs shown below.

Production Change Information

MODEL	PLANT	POWERTRAIN		PRODUCTION CHANGE EFFECTIVE VIN
4Runner	Tahara	1GR-FE	2WD	JTEZU1#R#40029930
			4WD	JTEBU1#R#40036815
		2UZ-FE	2WD	JTEZT1#R#40016943
			4WD	JTEBT1#R#40036204
	Hino	1GR-FE	2WD	JTEZU1#R#48017103
			4WD	JTEBU1#R#48021052
		2UZ-FE	2WD	JTEZT1#R#48004504
			4WD	JTEBT1#R#48013925

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
BD4009	R & R Vertical Seat Adjustment Lever	0.2	72493-60010-##	94	57

Applicable Warranty*:

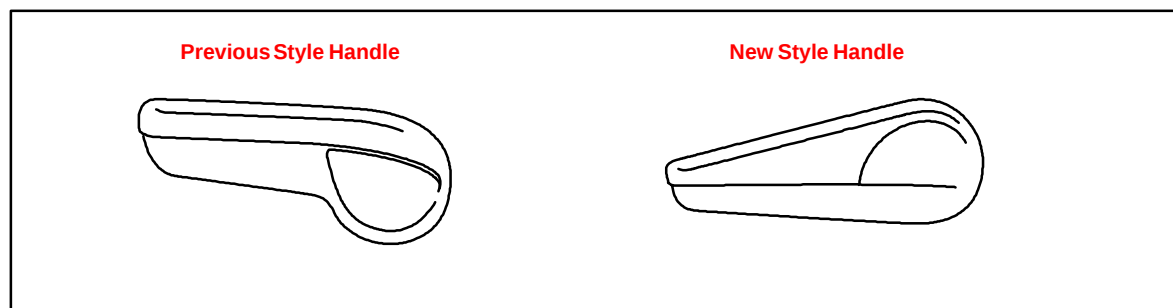
This repair is covered under the Toyota Comprehensive Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.

* Warranty application is limited to correction of a problem based upon a customer's specific complaint.



**Parts
Information**

PREVIOUS PART NUMBER	CURRENT PART NUMBER	COLOR	PART NAME	QTY
72459-60010-B1	72459-60020-B1	Stone	Cap, Vertical Seat Adjusting Knob	1
72459-60010-B2	72459-60020-B2	Dk. Gray		
72459-60010-E0	72459-60020-E0	Fawn		
72493-60010-B1	72493-60020-B1	Stone	Handle, Vertical Adjusting, No. 2	1
72493-60010-B2	72493-60020-B2	Dk. Gray		
72493-60010-E0	72493-60020-E0	Fawn		

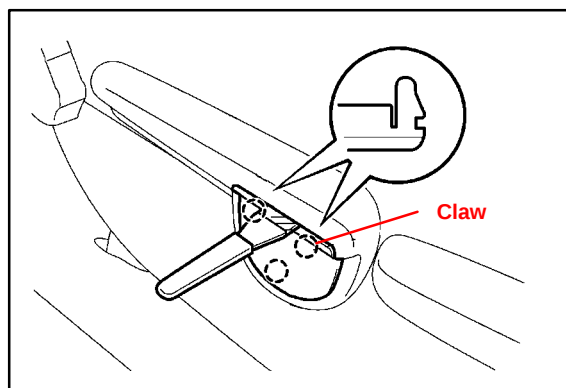
**Repair
Procedure**

Refer to the Technical Information System (T.I.S), 2003 or 2004 model year 4Runner Repair Manual: *Seat; Front Seat Assembly LH (Manual Seat Type); Overhaul; Step 3.*

1. Remove the seat cushion height adjustment handle No.2.
 - A. Using a screwdriver, disengage the 3 claws and remove the seat cushion height adjustment handle LH.

HINT:

Tape the screwdriver tip before use.



- B. Remove the 2 screws and the seat cushion height adjustment handle.
2. Replace the seat cushion height adjustment handle with a new service part.
3. Installation is the reverse order of removal.