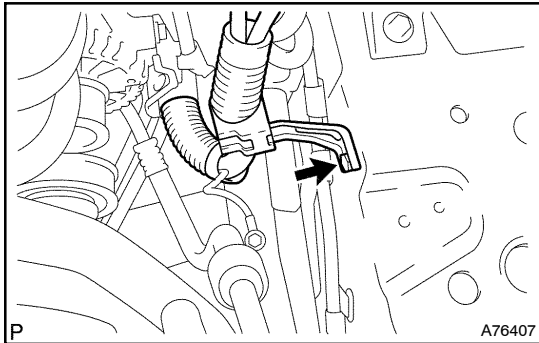


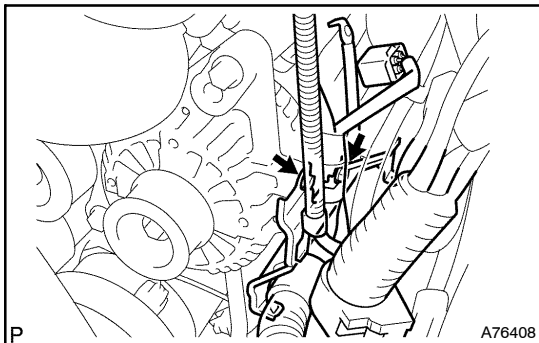
REPLACEMENT

1. REMOVE V-BANK COVER (See page 10-7) 
2. REMOVE ENGINE UNDER COVER SUB-ASSY NO.1
 - (a) Remove the 4 bolts and engine under cover sub-assy No.1.
3. REMOVE FAN AND GENERATOR V BELT (See page 14-5)
4. REMOVE BATTERY

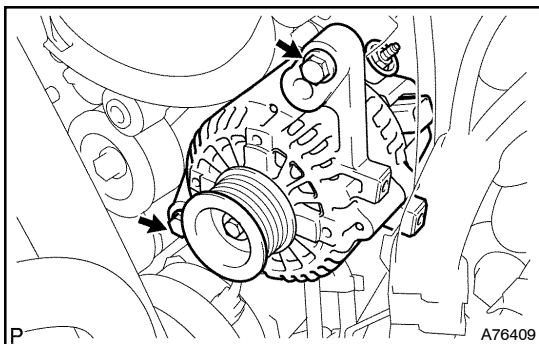


5. REMOVE GENERATOR ASSY

- (a) Disconnect the wire harness.
 - (1) Remove the bolt and wire harness stay.
 - (2) Disconnect the connector from the generator assy.
 - (3) Remove the terminal cap and nut.
 - (4) Disconnect the wire harness from the terminal B.



- (b) Remove the 2 bolts and wire harness clamp bracket from the generator assy.



- (c) Remove the 2 bolts and generator assy.

6. INSTALL GENERATOR ASSY

- (a) Install the generator assy with the 2 bolts.
Torque: 43 N·m (438 kgf·cm, 32 ft·lbf)
- (b) Install the wire harness clamp bracket with the 2 bolts.
Torque: 8.0 N·m (82 kgf·cm, 71 in·lbf)
- (c) Connect the wire harness.
 - (1) Connect the wire harness to the terminal B and install the nut.**Torque: 9.8 N·m (100 kgf·cm, 7 ft·lbf)**
 - (2) Connect the connector to the generator assy.

- (3) Install the wire harness stay with the bolt.
Torque: 8.0 N·m (82 kgf·cm, 71 in·lbf)

7. INSTALL BATTERY

8. INSTALL FAN AND GENERATOR V BELT (See page 14-5)

9. INSTALL ENGINE UNDER COVER SUB-ASSY NO.1

- (a) Install the engine under cover sub-assy No. 1 with the 4 bolts.

Torque: 29 N·m (296 kgf·cm, 21 ft·lbf)

10. INSTALL V-BANK COVER

- (a) Install the V-bank cover with the 2 nuts.

Torque: 7.5 N·m (76 kgf·cm, 66 in·lbf)